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## ABSTRACT

Disclosed is a method for correcting a nonlinearity error in a two-frequency laser interferometer which measures the phase angle using 90° phase mixing technique and a method for measuring a phase angle by using the same. The phase angle correcting method includes the steps of: calculating ellipse parameters, such as amplitudes, offsets and a phase difference of two sine and cosine output signals from the nonlinearity error correcting electronics; calculating an adjusting voltages for correcting offsets, amplitudes and a phase of the output signals; conducting a correction wherein offsets of output signals become zero, amplitudes are same, and a phase difference beyond 90° between the output signals becomes zero; and applying the output signals whose offsets, amplitudes and phase are corrected to Equation  $(\theta = \arctan(I_v'/I_x'))$  to calculate the phase angle. Therefore, the present invention has an advantage of drastically improving accuracy in the displacement measurement using the two-frequency laser interferometer by correcting the offsets, the amplitudes, the phases, or the likes with respect to the output signals of phase mixer and thus eliminating the periodic 90° generated in the two-frequency nonlinearity error interferometer.

```
FIG.1
         1: Laser
         7: 90° phase shifter
         9a:Low-pass filter
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         9b: Low-pass filter
         400: Phase angle calculating electronics
         FIG.2
         FIG.3
         Phase angle = arctan(I_x/I_y)
         FIG. 4
         1: Laser
         7: 90° phase shifter
         16: Lookup table
         9a: Low-pass filter
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         9b: Low-pass filter
         400: Phase angle calculating electronics
         FIG.5
         Laser
         7: 90° phase shifter
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         9a: Low-pass filter
         9b: Low-pass filter
         10: Phase angle calculating electronics
         11a: Offset adjustment means
         11b: Offset adjustment means
```

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12a: Amplitude adjustment means
12b: Amplitude adjustment means
13: Phase adjustment means
14: Analogue-to-digital converter

15: Digital-to-analogue converter

17: Microprocessor

## FIG.6

## FIG.7

Phase angle  $\ddagger$  arctan( $I_x/I_y$ )

FIG.8

Error(degree)

Phase angle(degree)

After correction

Before correction

## 15 FIG.9

Nonlinearity error

Phase angle(degree)

After correction(according to the present invention)

Before correction